



## **A300 Ultima Patrol and 1301 Tactical Handguard Instructions**

Briley 1301 Tactical and A300 Patrol M-Lok Handguards now ship with an add-on ring for the factory plastic magazine cover that improves engagement with the detent in the Briley M-Lok Handguard. Installation of this part is easily reversible and does not change the aesthetics of the gun when using the Briley M-Lok Handguard. If this ring fits on the factory magazine cover supplied with your gun, we recommend installing it.

### **Before starting any work, be sure gun is unloaded and empty.**

Start by removing the factory magazine clamp, magazine cover, and forend. Depending on model and generation of gun, the forend and the magazine cover may each be one or two pieces. The installation is the same for all versions.



With the magazine cover removed, install the black ring supplied with your handguard to the bottom (towards the receiver) end of the magazine cover. The ring is designed to be a slight press fit so that it stays in place when disassembling the gun. The ring can be seated with either a soft-faced hammer or by using a table top and your body weight to press the ring down until the inside lip is pressed against the bottom of the magazine cover.



Once the ring is installed, the gun can be assembled as normal, replacing the factory forend with the Briley M-Lok Handguard. First slide the handguard over the barrel and magazine tube.



Then re-install and tighten the magazine cover with the ring installed.



And finally re-install the factory magazine clamp (if desired).

